



Fourth Estate Wines
2016 Pinot Noir
La Cruz Vineyard
Sonoma Coast

From this sustainably farmed vineyard, managed by Keller Estate, comes a balanced Pinot Noir that beautifully represents its hillside site and the unique La Cruz terroir. The flavor profile is ripe and round, with red fruit and floral notes.

Vintage characteristics: 2016 was a favorable growing season. Perfect weather leading up to harvest allowed the grapes to ripen evenly, without moisture or heat spikes.

Clones: 50% La Tache, 50% Swan

Average Brix at Harvest: 25.4

Fermentation regime: 100% punch-down fermentation in one-ton lots. Seven-day cold soak, 12-day fermentation, extended maceration.

Barrel Regime: Barrel aged for 11 months in 100% French oak, 30% of which was new.

Total production: 95 cases

Alcohol: 14.2%

Release date: April 2018

Winemaker notes: The La Tache and Swan clones produce rich fruit and floral notes underpinned by the minerality and structure of the La Cruz terroir. The wine has power, finesse and a bright acidity.